





2024 USA Catalog















WELCOME TO **PRÁTICA**

Prática, founded in 1991, offers cutting-edge equipment for the food preparation market, including an extensive product portfolio in the category of speed ovens. With over 600 employees, including 55 in Research & Development in its fully operational 250,000 sq ft factory located in Minas Gerais, Brazil, where it is the market leader. Additionally, the company has a strong presence in the international market, with branches in the United States and Chile, and exports its products to more than 50 countries.

At Prática, our purpose is to help our customers prepare high-quality food without waste. We understand the crucial role we play in the chain that begins with fields and crops and ends with providing prepared food to people. With our state-of-the-art technology and integrated product solutions, as well as pre-and post-sales support networks, we truly improve our customers' operations in quality food preparation, productivity, and profitability.

A well-aligned team, driven by strong values and a positive vision for the future, is propelling Prática towards an increasingly prominent position in the world.









QUALITY FOOD WITHOUT WASTE







WELL-BEING

PRODUCTIVITY

Weather Contraction

SUSTAINABILITY



OUR

OUR **PURPOSE**

MANUFACTURING **PLANT** State of Minas Gerais - Brazil

PRESENT IN OVER **50** COUNTRIES





Community Zoom in to get a better view.

COVERAGE IN ALL **50** STATES



- * Nationwide parts distribution Partstown USA
- * Nationwide Service Network NSC
- * Nationwide Sales coverage by independent sales representatives



INDEX

- 8 Fit Express
- **10** Copa Express
- 12 Rocket Express
- **14** Forza STi
- **18** Technology
- $25 \ \text{Accessories}$
- 28 Warranty
- 29 Terms and Conditions





Prática's speed ovens are ultra-fast, high-performing ovens used for preparing, and finishing, fresh, refrigerated, or frozen foods. Each use results in excellent appearance, crunchiness, and taste.

With cutting edge technology, the ovens work with multiple heat sources, such as, impinged hot air, microwave, and direct radiation. They are equipped with a ventless system through an easily removable catalytic converter and requires no extraction hood for operation, making it easy to clean and maintain.

With a friendly touch screen interface, Prática speed ovens have easy operation and quick preparations, are ideal for service with agility and quality.





FIT E X P R E S S

The Fit Express high-speed oven is designed for efficiently finalizing refrigerated, fresh, or frozen foods, such as breakfast sandwiches, chicken wings, muffins, lasagnas, mac & cheese, sub sandwiches, and other partially prepared dishes. It delivers excellent flavor, appearance, and crispiness. The combination of impinged air and microwaves allows for heating, browning, or toasting foods faster than traditional methods.





FIT EXPRESS SILVER

FIT EXPRESS BLACK

• Bigger cavity, smaller footprint: fits on 15.2" width countertops and cooks 12" pizzas.

• User interface: full-color user-friendly touchscreen display. Drag and drop features.

• IOK: Create, edit, and organize groups, recipes, and complete menus directly on the oven or from your computer using Wi-Fi or USB Flash Drive and send them to all connected ovens.

• Multi-language system: Portuguese, English, Spanish, French, German, Polish, Russian, Mandarin, Greek.

Ventless: no hoods needed.

• The removable catalytic converter allows operators to perform the cleaning without the need for a maintenance service call.

• Secures consistent results: through precise control, even heat distribution, rapid cooking, built-in sensors, and customization options, ensuring uniform and efficient cooking for reliable outcomes.

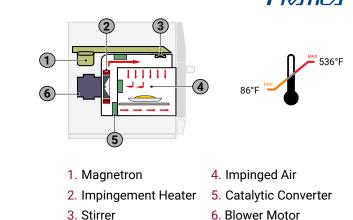
• Independently adjust microwave power, temperature, and impinged air while programming recipes on the oven.

· No side vents, allowing zero side clearance.

• Elegant & Intuitive: Stores up to 1024 recipes, with their own steps, settings, icons, or photos.

• Temperatures up to 536°F: The impinged air convection technology combined with microwave capabilities enables users to cook food faster than when using traditional processes.

• Heat insulation: prevents the surrounding area from heating up and keeps the surface cool to the touch.



COOK TIMES

Chiken Wings Bone-In	3 min 30 sec
Ham & Cheese Panini	55 sec
Mozzarella Sticks	1 min 45 sec
Italian Sub	55 sec
Breakfast Biscuit	1 min 30 sec



igvee • 1 year warranty for parts and labor, with the exception of naturally worn items.

FIT EXPRESS DOUBLE MAG

Region	Voltage (V)	Phases	Freq. (Hz)	Power (kW)	Circuit Breaker (A)	Cable	Socket	Product dimensions (Height x Width x Depth)	Boxed product dimensions (Height x Width x Depth)	Chamber dimensions (Height x Width x Depth)	Clearance (Left / back / right side)
USA / Canada	208 240	Single	60	6.2 7.0	30	3x10 AWG	••••••••••••••••••••••••••••••••••••••	25.9 x 15.2 x 27.3 (") 147.7 lbs.	35.8 x 20.1 x 35.6 (″) 200 lbs.	5.2 x 12.4x 12.1 (") 0.45 cu.ft	0" / 0" / 0"
						FIT EX	XPRESS S	INGLE MAG			
								Product	Boxed product	Chamber	

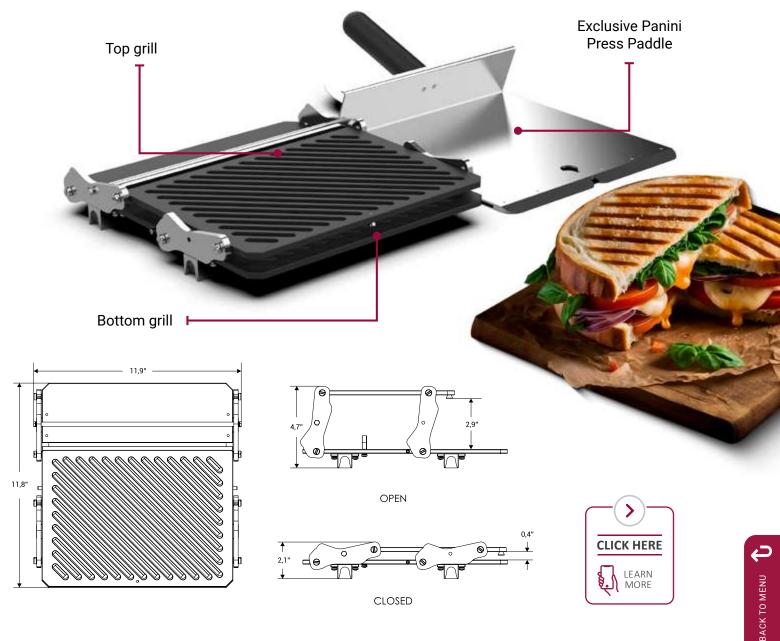
Region	Voltage (V)	Phases	Freq. (Hz)	Power (kW)	Circuit Breaker (A)	Cable	Socket	Product dimensions (Height x Width x Depth)	Boxed product dimensions (Height x Width x Depth)	Chamber dimensions (Height x Width x Depth)	Clearance (Left / back / right side)
USA / Canada	208 240	Single	60	2.7 3.1	15	3x10 AWG	• • • • • • • •	25.9 x 15.2 x 27.3 (") 127.8 lbs.	35.8 x 20.1 x 35.6 (") 180.1 lbs .	5.2 x 12.4x 12.1 (") 0.45 cu.ft	0" / 0" / 0"

NEW ACCESSORY PANNIPRESS



The Panini Press is an optional accessory for the FIT Express, ideal for making delicious sandwiches and paninis with grill marks.

- Specifically designed for use with the FIT Express.
- It is constructed from aluminum and coated with a non-stick layer.
- Versatility: Accommodate a variety of foods with an opening range of 0.7" to 2.9" between the top and bottom grills.
- Create perfectly pressed, grill-marked paninis, melts, subs, burritos, quesadillas, and more.
- Easy Installation, Use, and Cleaning.
- Comes with an exclusive paddle for sliding food between the top and bottom plates, also ensuring safe opening and closing.
- Keep the panini press in the chamber, even when cooking other items without grill marks, by placing the basket on top of it.
- Dishwasher safe.





FORZA STI

Designed to ensure swift and exceptional deliveries, even during peak demands, the Forza Sti proves to be an ideal solution for QSR (Quick Service Restaurants) establishments, as well as pizzerias, bakeries, hotels, kiosks, and convenience stores. The production of pizzas, flatbreads, cookies, and more becomes even better with the Forza STi, ensuring superior appearance, flavor, and textures. The combination of impinged air and infrared radiation allows for heating, browning, or toasting foods faster than traditional methods.





Forza STi



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• Secures consistent results: through precise control, even heat distribution, rapid cooking, built-in sensors, and customization options, ensuring uniform and efficient cooking for reliable outcomes.

• Pizzas up to 16": fresh, or par-baked dough, thin or thick crust.

· Stackable: can be stacked up to two ovens.

• Each cavity has its own independent controls, allowing the temperature to be set individually, up to 626°F each.

• Elegant & Intuitive: stores up to 1024 recipes, with their own steps, settings, icons, or photos.

• User interface: full-color user-friendly touchscreen display. Drag and drop features.

• Multi-language system: Portuguese, English, Spanish, French, German, Polish, Russian, Mandarin, Greek.

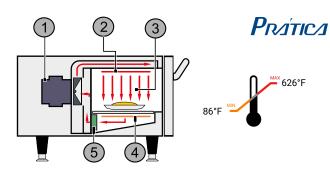
• IOK: Create, edit, and organize groups, recipes, and complete menus directly on the oven or from your computer using Wi-Fi or USB Flash Drive and send them to all connected ovens.

· Ventless: no hoods needed.

• The removable catalytic converter allows operators to perform the cleaning without the need for a maintenance service call.

• Heat insulation: prevents the surrounding area from heating up and keeps the surface cool to the touch.





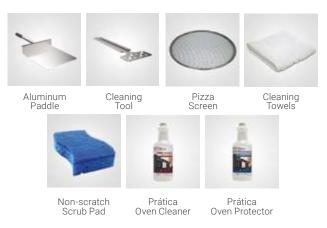
- Blower Motor
- 4. IR heater
- 2. Impingement Heater 5. Catalytic Converter
- 3. Impinged Air

COOK TIMES

Bruschettas	45 sec
Toasted Sub Sandwhich	55 sec
Fresh Dough 16" Pizza	3 min 30 sec
Half size sheet pan of cookies	10 min
Flatbread Pizza	2 min 15 sec



STANDARD ACCESSORIES



artheta • 1 year warranty for parts and labor, with the exception of naturally worn items.

Region	Voltage (V)	Phases	Freq. (Hz)	Power (kW)	Circuit Breaker (A)	Cable	Socket	Product dimensions (Height x Width x Depth)	Boxed product dimensions (Height x Width x Depth)	Chamber dimensions (Height x Width x Depth)	Clearance (Left / back / right side)
USA / Canada	208 240	Single	60	5.6 7.2	30	3x10 AWG	(IIII) IIIII NEMA 6-30	Without feet 13.4 x 27.7 x 31 (*) 148 lbs. With feet 17.4 x 27.7 x 31 (*) 148 lbs.	25.2 x 33.2 x 37.6 (") 209.4 lbs.	3.6 x 18.1 x 17.1 (″) 0.65 cu.ft	0"/0"/1"

13

BACK TO MENU

FORZA 5Ti





Small footprint 13.3 x 27.7 x 31 height x width x depth (")

626⁰F

Temperatures up to 626°F

Separate controls for temperature, and air impingement, bottom IR element of the chamber



Exterior & interior

Ventless technology No need of hoods for operation



Double glass door & lighted cavity

See cooking progress as the oven is working

Available with 4" legs optional (or without)



Each cavity has its own controls Can be used independent of the other



Ρινήτις Δ

Prepares 16" pizzas

In 3 min 30 sec



Energy efficient

low energy consumption



Stackable Can be stacked in up to two ovens

15



The Rocket Express high-speed oven is recommended for quickly finishing refrigerated, fresh, or frozen foods, like breakfast sandwiches, chicken wings, muffins, lasagnas, mac & cheese, sub sandwiches, and other partially prepared foods, yielding excellent flavor, appearance, and crisp results. The combination of impinged air, microwaves, and infrared radiation allows for heating, browning, or toasting foods faster than traditional methods. Ideal for larger portions. Its spacious interior provides ample room for cooking larger quantities of food, making it well-suited for situations requiring higher capacity.



Phanca

- User interface: full-color user-friendly touchscreen display. Drag and drop features.

- Stores 1024 recipes with up to 8 steps each, divided into 16 groups.

- USB port for system updates and importing/exporting groups, recipes, and settings.

- Wi-Fi capabilities, enabling remote management for system updates and importing/exporting groups, recipes, and settings via the IOK online platform.

- Adjustable temperature from 86°F (30°C) to 536°F (280°C).

- Independent control of impinged air (highspeed air blast), microwaves, and infrared radiation.

- Heat insulation: prevents the surrounding area from heating up and keeps the surface cool to the touch.

- Certified Ventless - no need for vent hoods.

- The removable catalytic converter allows operators to perform the cleaning without the need for a maintenance service call.

- Built-in fixed feet.
- Constructed from stainless steel.
- Additional functionalities: Test Mode and Favorites.

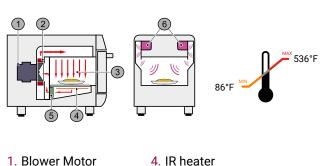
- Daily cleaning guide with explanatory videos displayed on the screen, demonstrating the step-by-step process.

> CERTIFIED

WITH EASILY REMOVABLE CATALYTIC CONVERTER.

60

24.8



- 4. IR heater
- 2. Impingement Heater 5. Catalytic Converter

Ριλτιςλ

- 3. Impinged Air
- Magnetrons

COOK TIMES

Roasted Brussels Sprouts	2 min 30 sec
French Bread	1 min 30 sec
8" toasted sub	30 sec
Chicken Wings	3 min 30 sec
Chicken Quesadilla	1 min 15 sec



STANDARD ACCESSORIES



Prática Oven Cleaner

Oven Protector

Solid Basket

 \bigcirc • 1 year warranty for parts and labor, with the exception of naturally worn items.

Region	Voltage (V)	Phases	Freq. (Hz)	Power (kW)	Circuit Breaker (A)	Cable	Socket	Product dimensions (Height x Width x Depth)	Boxed product dimensions (Height x Width x Depth)	Chamber dimensions (Height x Width x Depth)	Clearance (Left / back / right side)
USA / Canada	208 240	Single	60	6.2 7.2	30	3x10 AWG	•• •• NEMA 6-30	25x 20.9 x 31.7 (°) 194 lbs.	34 x 25.2 x 36.2 (″) 250 lbs.	5.7 [.] x15.5 x14.2 (") 0.74 cu.ft	0" / 0" / 0"





The Copa Express oven is recommended for quickly finishing refrigerated, fresh, or frozen foods, like breakfast sandwiches, chicken wings, muffins, lasagnas, mac & cheese, sub sandwiches, and other partially prepared foods, yielding excellent flavor, appearance, and crisp results. The combination of impinged air, microwaves, and infrared radiation allows for heating, browning, or toasting foods faster than traditional methods.



Canalzara

Pnanca

- User interface: full-color user-friendly touchscreen display. Drag and drop features.

- Stores 1024 recipes with up to 8 steps each, divided into 16 groups.

- USB port for system updates and importing/exporting groups, recipes, and settings.

- Wi-Fi capabilities, enabling remote management for system updates and importing/exporting groups, recipes, and settings via the IOK online platform.

- Adjustable temperature from 86°F (30°C) to 536°F (280°C).

- Independent control of impinged air (high-speed air blast), microwaves, and infrared radiation.

- Heat insulation: prevents the surrounding area from heating

up and keeps the surface cool to the touch.

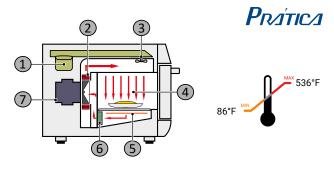
- Built-in fixed feet.
- Constructed from stainless steel.
- Certified Ventless no need for vent hoods.

- The removable catalytic converter allows operators to perform the cleaning without the need for a maintenance service call.

- Additional functionalities: Test Mode and Favorites.

- Daily cleaning guide with explanatory videos displayed on the screen, demonstrating the step-by-step process.





- 1. Magnetron
- 2. Impingement Heater
- 6. Catalytic Converter

5. IR heater

- 3. Stirrer
- 7. Blower Motor
- 4. Impinged Air

COOK TIMES

Breakfast Sandwich	45 sec
Flatbread Pizza	60 sec
French Fries	3 min 30 sec
Salmon Fillet	1 min 20 sec
Sandwich Panini	55 sec



STANDARD ACCESSORIES





Prática Oven Cleaner

Prática Solid E Oven Protector Sm

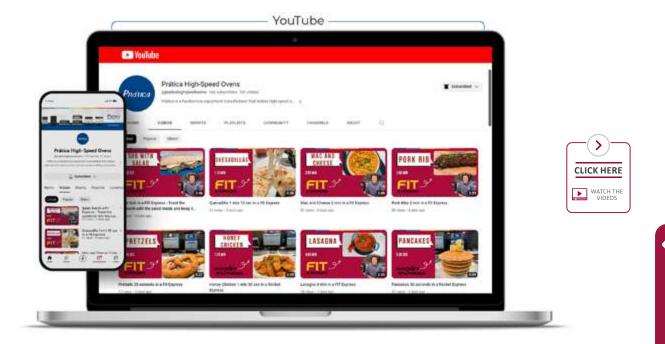
Solid Basket Small

arnothing •1 year warranty for parts and labor, with the exception of naturally worn items.

Region	Voltage (V)	Phases	Freq. (Hz)	Power (kW)	Circuit Breaker (A)	Cable	Socket	Product dimensions (Height x Width x Depth)	Boxed product dimensions (Height x Width x Depth)	Chamber dimensions (Height x Width x Depth)	Clearance (Left / back / right side)
USA / Canada	208 240	Single	60	6.2 7.2	30	3x10 AWG	••• ••• NEMA 6-30	27.3 x 15.9 x 30.7 (″) 174 lbs.	35.8 x 20.1 x 35.6 (″) 235 lbs .	7.2 x 13.2 x 11.2 (") 0.61 cu.ft	1" / 0" / 1"

CHECKOUR Cookbooks Online





GET IT READY in 2 taps!





FORZA STI, ROCKET, FITAND COPA EXPRESS

Full color user-friendly touchscreen display

ELEGANT AND

Stores up to 1024 recipes, with their own steps, settings, icons, or photos.

FEATURES

SIMPLE AND OPTIMIZED

A fresh spin on providing a great user interface while simplifying the basic oven operations for the end user.

Wi-Fi connectivity



Multi-language system (Portuguese, English, Spanish, French, German, Polish, Russian, Mandarin, Greek)



Photo library for recipes



Cleaning guide video with instructions

USER-FRIENDLY FEATURES

Available in all Prática's high-speed oven models

REMOVABLE CATALYTIC CONVERTER



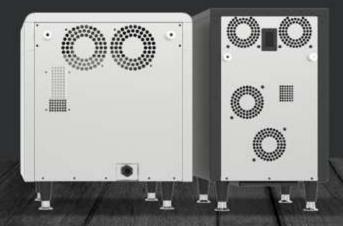
Easy access and removal of the catalytic converter.

REMOVABLE **AIRFILTER**



Designed for simple cleaning and maintenance.

BACK PANEL





MINIMAL CLEARANCE

Advance cooling design eliminates side vents and louvers allowing minimal to zero side clearance.



NO HOODS NEEDED FOR OPERATION!

The Catalytic Converter turns grease-laden vapor into water, allowing the oven to operate with no need for exhaust hoods.*

The Catalytic Converter is removable, allowing operators to perform the cleaning without the need for a maintenance service call.

All Prática's high-speed ovens have been tested and passed EPA202, allowing them to be certified as non-grease emitting appliances.

*The high-speed ovens can't be used to cook foods classified as 'raw fatty proteins', such as bone-in, skin-on chicken, raw bacon, raw hamburger, etc. Trying to do so can damage the catalytic converter.

CERTIFICATIONS



INTERNET OF KITCHEN

PRÁTICA'S SMART HIGH-SPEED OVENS. THE FUTURE OF COOKING.

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My menus

Equipment

PRITICA

Settings

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PRATICA IOK USES YOUR WI-FI TO ALLOW FOR SEAMLESS MANAGEMENT OF EQUIPMENT ACROSS MULTIPLE LOCATIONS

Standardize your production and keep track of your ovens even when you are out of your kitchen.





All our touchscreen models now come with the IOK: Forza STi, FIT, Rocket, and Copa Express.



When using the IOK it allows you to manage your equipment from anywhere, you can monitor and access IOK from anywhere, PC, MAC, mobile, or tablet



Manage all your ovens and menus from one place.



Create, edit and organize groups, recipes, and complete menus directly on the oven or from your computer and send to all connected ovens.



Customize the recipe icons with photos of your own dishes.



The IOK helps with the consistency of your recipe programming which allows your menu and recipes to be consistent from start to finish.



Obtain the newest updates on your IOK features, interface, and display configuration directly to your machines- no matter the location



Access the exclusive Cookbook with complete recipe suggestions created by Prática's Chefs.



Get customer support via chat using the IOK platform.



Nothing cleans and protects like Pr/itic/I

CLEANING KIT BENEFITS

Specially formulated for Prática High-Speed Ovens

OVEN CLEANER

• Non-caustic, non-corrosive, and non-flammable

- Dissolves heavy soils, carbonized buildup, fat, oil, and grease.
- Use it in commercial kitchens to save time and labor.
- Excellent cleaning and degreasing power.
- Safe for use on aluminum.

OVEN PROTECTOR

• Prevents carbonized buildup, fat, oil, and grease from sticking to oven walls.

It makes oven cleaning easier, saving time and labor.
Use it in commercial kitchens to keep ovens looking

like new.
Blend of all GRAS ingredients (GRAS - Generally Recognized As Safe by the FDA).



Pranca OVEN PROTECTOR

32 fl oz (945 mL)

PRATICA

32 1 oz (946 mL)

OVEN CLEANER



SPFFD OVFNS ACCESSORIES

Panini Press

Part Number: 800552 Description: 11.8" x 11.9" x 2.4" Compatibility: Fit Express

Ceramic Stone

Part Number: 200102 Description: 12.75" x 14.75" x 0.38" Compatibility: Rocket / Forza Express

Ceramic Stone - Small

Part Number: 200104 Description: 9.75" x 12.25" x 0.38" Compatibility: Copa

Speed Grill

Part Number: 200601 Description: 13" x 14" x 0.25" Compatibility: Rocket

800526 12 x 12"x 0.25" Fit

Speed Grill - Small

Part Number: 200604 Description: 8.25" x 11" x 1" Compatibility: Copa

Solid Basket

Part Number: 200201 Description: 13.5" x 13.5" x 1" Compatibility: Rocket

200205 11" x 11" x 1.25" Fit Express



Part Number: 200203 Description: 9" x 12" x 1" Compatibility: Copa

Perforated Basket

Part Number: 200202 Description: 13.5" x 14.5" x 1" Compatibility: Rocket



Perforated Basket - Small

Part Number: 200204 Description: 9"x12"x1" Compatibility: Copa

200211 11" x 11" x 1" Fit Express



Pizza Screen

Part Number: 200602 16" Description: 13.5" Compatibility: Forza STi / Forza Express

760466 Forza STi



Aluminum Paddle

Part Number: 200603	800512	800507
Description: 12" x 13.5"	12" x 13.75"	10" x 19"
Compatibility: Rocket	Forza STi	Fit / Copa

Cleaning Tool

Part Number: 618213 Compatibility: Forza STi



Prática Oven Cleaner

Case of 6 bottle	1 bottle
Part Number:	200902
Compatibility:	Fit / Forza STi

Prática Oven Protector

Case of 6 bottles	1 bottle
Part Number: 200901CS	200901
Compatibility: Rocket / Cop	a / Fit / Forza STi

Standard Trigger Sprayer

Part Number: 200903 **Foaming Trigger Sprayer**

Part Number: 200906 Compatibility: Rocket / Copa / Fit / Forza STi

Cleaning kit

- 1 Standard Trigger Sprayer
- 1 Foaming Trigger Sprayer
- 1 Prática Oven Cleaner
- 1 Prática Oven Protector
- 1 Non-scratch Scrub Pad
- 2 Cleaning Towels







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Prática Products Inc. warranties all high-speed ovens for a period of one (1) year covering manufacturer defects, part failures, and pre-approved labor, and two (2) years on all the heating elements, magnetrons, and blower motor of the oven. The warranty period starts on the installation day.

The warranty excludes user abuse, ordinary wear, tear, and other conditions described in full in the product user's manual.



Prática Products Inc. provides the most economical ground transportation possible, consistent with guaranteed freight and minimal terminal switching. Any special request, as in residential delivery, lift gate, or phone appointment, will have an additional charge. Prática Products Inc. imposes no hidden mark-ups; all freight charges are passed through the customer at our cost.

Any missing product, loss, or damage in shipment must be reported to Prática Products Inc. and the delivery common carrier immediately on receipt of shipment, and noted on the delivery receipt.

Shipments should be inspected before accepting delivery; if any damage is noticed, shipment should be refused. Any concealed damage noticed within 2 days of accepting delivery should be reported by consignee to the common carrier. Freight claims are the responsibility of the cosigner.

For information on terms and conditions please click on following link.





TERMS AND CONDITIONS

All prices are quoted in \$ U.S. dollars and are subject to change without notice. State sales tax will be added to the invoice if resale tax certificate is not on file.

Terms are net 30-days upon approved and established credit. Prices are quoted F.O.B from our warehouse in Lewisville, TX. Prática Products Inc. reserves the right to review, accept, or reject all purchase orders.

Purchase orders are only considered valid after written acknowledgement is received by the customer.

Prática Products Inc. reserves the right to change or modify the design, specification and substitute materials in construction of any product manufactured without notice.

All product dimensions are nominal and are subject to change.

RETURN POLICY

Any missing product, loss, or damage in shipment must be reported to Prática Products Inc. and the delivery common carrier immediately on receipt of shipment, and noted on the delivery receipt.

Shipments should be inspected before accepting delivery; if any damage is noticed, shipment should be refused. Any concealed damage noticed within 2 days of accepting delivery should be reported by consignee to the common carrier. Freight claims are the responsibility of the cosigner.

Unless Prática agrees otherwise, specifically in writing, sales are final. Returns of products will not be accepted unless Prática has provided written authorization. Returns are subject to a 25% restocking fee of the total order.



Prática Products, Inc. - USA

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